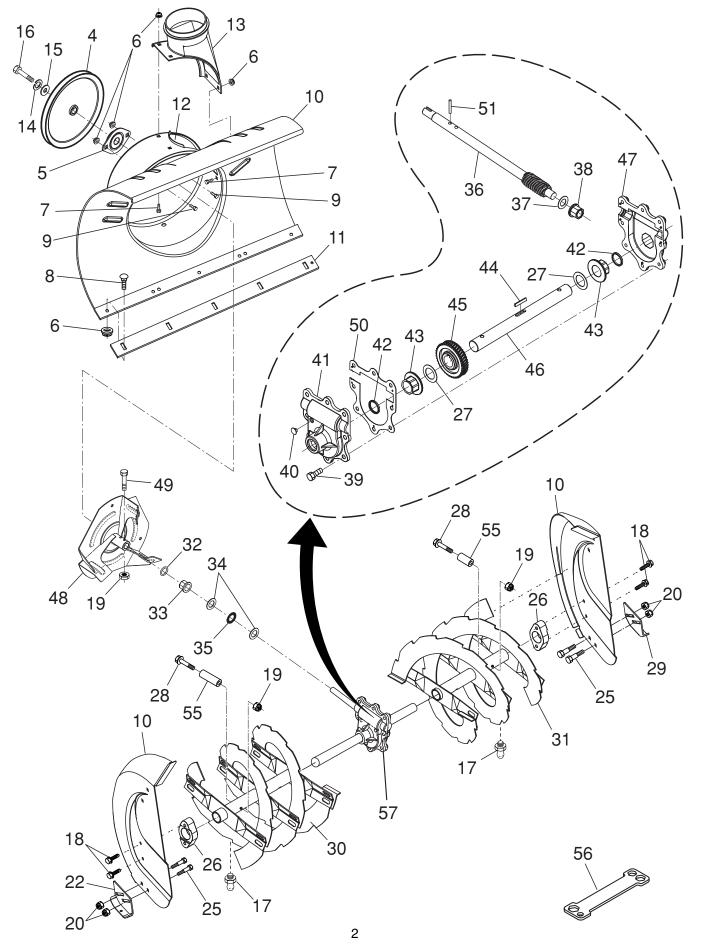


REPAIR PARTS MANUAL MODEL NUMBER PM85 (MFG. ID. NO. 96191001003) Snow Thrower



AUGER HOUSING / IMPELLER ASSEMBLY

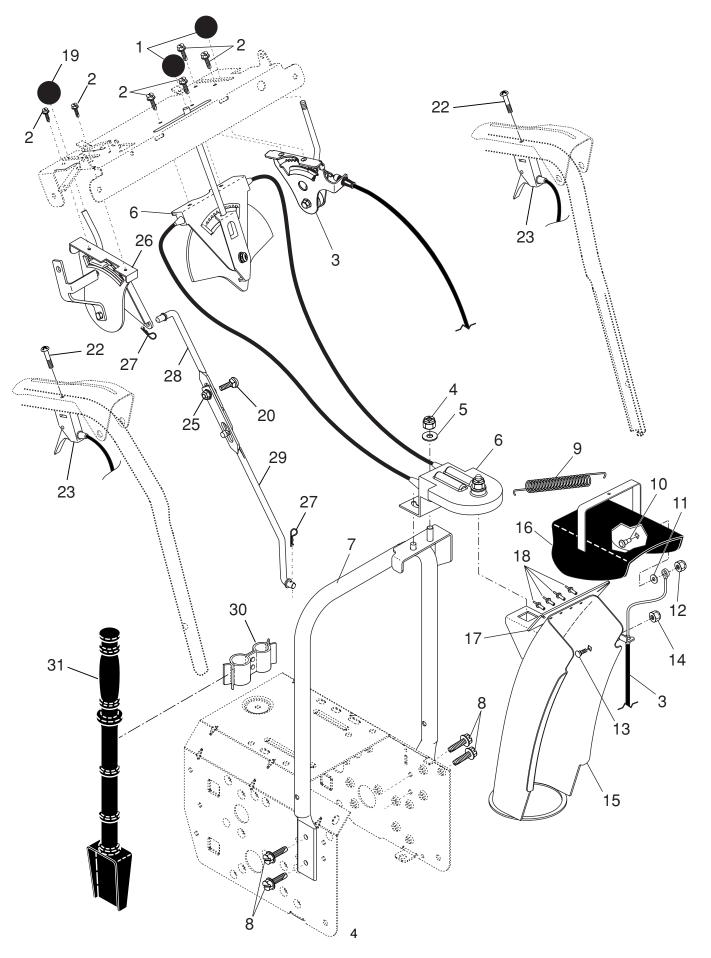


AUGER HOUSING / IMPELLER ASSEMBLY

SNOW THROWER - MODEL NO. PM85 (96191001003), PRODUCT NO. 961 91 00-10

| | PART NO. | DESCRIPTION |
|----------|------------------------------|--|
| 4 | 532 19 10-79 | Pulley, Impeller |
| 5 | 532 18 89-09 | Bearing Assembly, Flange |
| 6 | 532 19 85-41 | Nut, Hex Flange 5/16-18 |
| 7 | 532 18 03-55 | Bolt, Flat Head, Carriage 5/16-18 x 5/8 |
| 8 | 872 27 05-05 | Bolt, Carriage 5/16-1 8 x 5/8 |
| 9 | 532 19 98-79 | Bolt |
| 10 | 532 40 77-25 | Housing, Auger |
| 11 | 532 40 77-27 | Bar, Scraper |
| 12 | 532 18 40-95 | Bracket, Corner Discharge |
| 13 | 532 17 53-22 | Base, Discharge Chute |
| 14 | 819 11 15-07 | Washer, Flat |
| | 532 19 85-52 | Washer, Lock 5/16 |
| | 874 95 05-12 | Screw, Hex Head 5/16-18 x 3/4 |
| 17 | 532 40 56-37 | Grease Fitting |
| 18 10 | 532 17 95-82 873 80 04-00 | Screw, Hex Head 5/16 x 1 Nut, Hex Lock 1/4-20 |
| 19 20 | 532 19 85-41 | Nut, Hex Lock 5/16-18 |
| 20 | 532 18 40-94 | |
| 25 | 532 19 86-48 | Bolt, Carriage 5/16 x 3/4 |
| 26 | 532 17 46-58 | Bearing Retainer, Plastic |
| 27 | 532 17 46-97 | Washer, Thrust, 1" |
| 28 | 532 19 86-36 | Screw #25-20 x 1-3/4 |
| 29 | 532 18 40-93 | Skid Plate, LH |
| 30 | 532 40 77-30 | Auger Assembly, RH |
| 31 | 532 40 77-29 | Auger Assembly, LH |
| 32 | 532 40 77-68 | O-Ring |
| 33 | 532 40 77-69 | Bushing, Flange 3/4 |
| 34 | 532 17 46-81 | Washer, Thrust 3/4 |
| 35 | 532 17 46-84 | Bearing, Thrust 3/4 |
| 36 | 532 40 77-57 | Shaft, Impeller |
| 37 | 532 17 46-83 | Washer, Thrust 5/8 |
| 38 | 532 40 77-58 | Bushing, Flange 5/8 |
| 39 | 532 40 77-67 | Screw, Hex Head 5/16-18 x 3/4 |
| 40 | 532 40 77-60 | |
| 41 | 532 40 77-61 | Housing, Gearbox, RH Seal, Oil |
| | | Bushing, Flange, 1" |
| 43 44 | | Key, Square $1/4 \ge 1/4 \ge 7/8$ |
| | 532 40 77-63 | |
| 46 | 532 40 77-64 | - |
| 47 | 532 40 77-65 | Housing, Gearbox, LH |
| 48 | 532 18 41-05 | Impeller Assembly |
| 49 | 874 78 04-26 | Screw, Hex Head 1/4-20 x 1-5/8 |
| 50 | | Gasket, Gearbox |
| | 532 18 42-05 | |
| 55 | 532 19 86-38 | |
| | 532 18 06-84 | |
| 57 | 532 19 67-10 | Gearbox Assembly |
| | | |

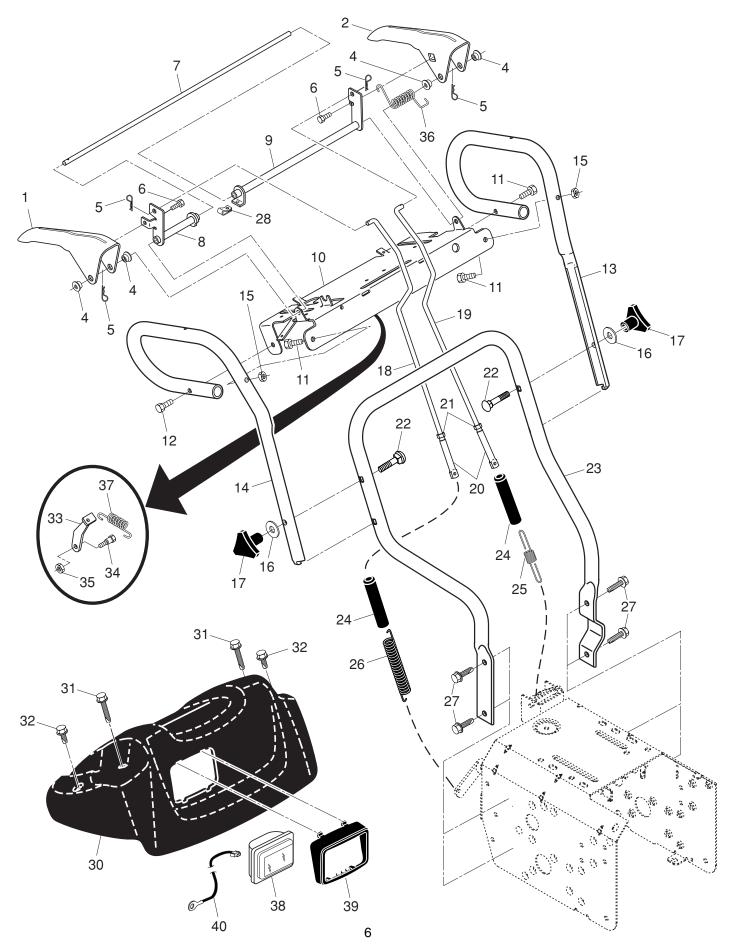
CONTROL PANEL / DISCHARGE CHUTE



CONTROL PANEL / DISCHARGE CHUTE

SNOW THROWER - MODEL NO. **PM85** (96191001003), PRODUCT NO. 961 91 00-10

| KEY NO. | PART NO. | DESCRIPTION |
|------------|--------------|---|
| 1 | 532 18 33-34 | Knob, Lever |
| 2 | 817 50 10-10 | Screw #10-24 x 5/8 |
| 3 | 532 19 84-75 | Control Assembly, Deflector |
| 4 | 873 80 06-00 | Nut, Lock 3/8-16 |
| 5 | 819 13 13-16 | Washer, Flat 3/8 |
| 6 | 532 19 84-73 | Control Assembly, Chute Rotater |
| 7 | 532 40 57-84 | Support, Pivot |
| 8 | 532 15 00-78 | Screw, Hex Head 5/16-18 x 3/4 |
| 9 | 532 18 45-05 | Spring, Deflector |
| 10 | 532 17 98-29 | Bolt, Shoulder |
| 11 | | Washer, Friction, Nylon |
| 12 | 532 19 17-30 | Nut, Lock 1/4-20 |
| 14 | | Bolt, Carriage 5/16-18 Nut, Lock 5/16-18 |
| 14 | 532 40 77-32 | Chute Assembly |
| 16 | 532 40 77-52 | Deflector Assembly |
| | 532 17 91-45 | Seal, Deflector |
| | 532 12 84-15 | Rivet, Blind |
| 19 | 532 18 33-33 | Knob, Speed Control Lever |
| 20 | | Bolt, Carriage 5/16-18 x 3/4 |
| 22 | 874 04 10-24 | Screw #10-24 x 1-1/2 |
| 23 | 532 18 83-03 | Control Assembly, Power Steering |
| 25 | 532 19 85-41 | Nut, Lock 5/16-18 |
| 26 | 532 19 84-74 | Lever Assembly, Speed Control |
| 27 | 532 16 96-75 | Retainer, Hairpin |
| 28 | 532 18 04-45 | Rod, Upper, Speed Control |
| 29 | 532 18 77-16 | Rod, Lower, Speed Control |
| 30 | 532 19 27-10 | Clamp, Clean-Out Tool |
| 31 | 532 19 21-99 | Tool, Clean-Out |

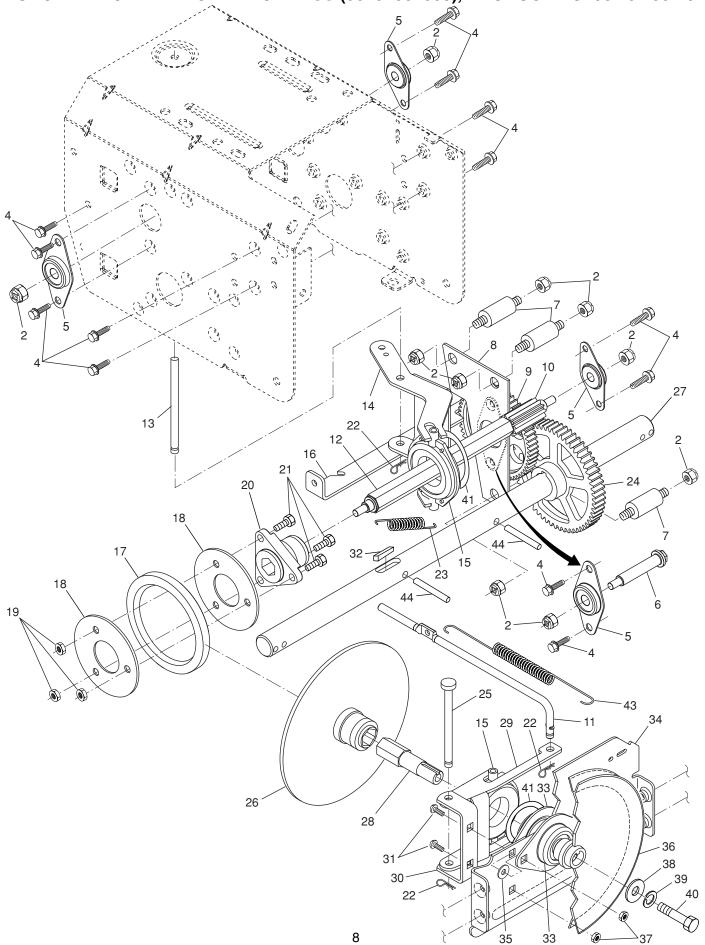


SNOW THROWER - MODEL NO. PM85 (96191001003), PRODUCT NO. 961 91 00-10

| KEY NO. | PART NO. | DESCRIPTION |
|------------|------------------------------|---|
| 1 | 532 40 76-49 | Lever, Auger Control, RH |
| 2 | 532 40 76-48 | Lever, Traction Drive Control, LH |
| 4 | 532 17 88-88 | Bushing, Flange |
| 5 | 532 16 96-75 | Retainer, Hairpin |
| 6 | 817 06 04-08 | Screw, Hex Head |
| 7 | 532 17 86-52 | Rod, Interlock |
| 8 | 532 18 40-03 | Tube Assembly, Interlock, RH |
| 9 | 532 17 86-51 | Tube Assembly, Interlock, LH |
| 10 | 532 18 41-06 | Panel, Control |
| 11 | 874 78 05-24 | Screw, Hex Head 5/16-18 x 1-1/2 |
| 12 13 | 874 78 05-28 | Screw, Hex Head 5/16-18 x 1-3/4 |
| 13 14 | 532 40 79-97 532 40 79-96 | Handle Tube, LH Handle Tube, RH |
| 14 | 532 75 11-53 | Nut, Lock 5/16-18 |
| 16 | 819 13 13-16 | Washer, Flat 3/8 |
| 17 | | Knob, Handle |
| 18 | 532 18 45-94 | Rod, Auger Control |
| 19 | 532 19 30-81 | Rod, Traction Control |
| 20 | 532 18 04-28 | End, Control Rod |
| 21 | 873 35 05-00 | Nut, Hex, Jam 5/16-18 |
| 22 | 872 12 06-18 | Bolt, Carriage 3/8-16 x 2-1/4 |
| 23 | 532 18 40-87 | Handle Tube, Lower |
| 24 | 532 18 04-47 | Sleeve, Spring |
| 25 | 532 18 09-26 | Spring, Traction Drive |
| 26 | 532 17 86-69 | Spring, Auger Control |
| 27 | 817 00 06-16 | Screw, Hex Head 3/8-16 x 1 |
| 28 | 532 18 04-94 | Clip, Panel |
| 30 | 532 18 29-06 | Console, Panel |
| 31 | 532 17 52-62 | Screw, Hex Head, Tapping #10-24 x 1-1/4 |
| 32 | 532 18 44-71 | Screw, Hex Head, Tapping #10-24 x 1/2 |
| 33 | 532 18 41-11 | Latch, Interlock |
| 34 | 532 40 13-69 | Bolt, Shoulder |
| 35 36 | 532 06 80-38 532 17 88-31 | Nut, Lock 1/4-20 Spring, Torsion |
| 30 37 | 532 17 86-58 | Spring, Interlock |
| 38 | 532 17 00-50 | Headlight, Flood (Includes Bulb) |
| | 532 18 37-84 | Bulb, Headlight, Flood |
| 39 | 532 17 86-68 | Bezel, Headlight |
| 40 | 532 17 87-70 | Harness, Headlight (Flood) |
| | | i i i i i i i i i i i i i i i i i i i |



DRIVE

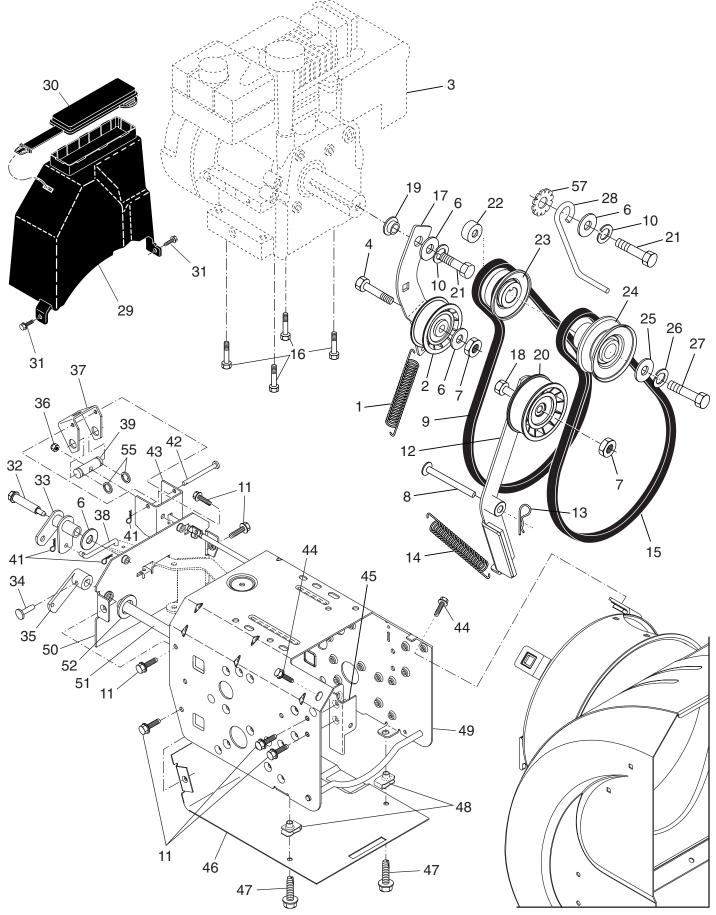


SNOW THROWER - MODEL NO. PM85 (96191001003), PRODUCT NO. 961 91 00-10

DRIVE

| KEY NO. | PART NO. | DESCRIPTION |
|------------|------------------------------|--|
| 2 | 532 75 11-53 | Nut, Lock 5/16-18 |
| 4 | 532 19 85-84 | Screw, Hex Head 5/16-18 x 1/2 |
| 5 | 532 18 00-17 | Bearing, Flange |
| 6 | 532 18 01-34 | Shaft, Auxiliary |
| 7 | 532 17 92-70 | Spacer, Plate |
| 8 9 | 532 19 29-07 532 18 00-82 | Plate, Auxiliary |
| 9 10 | 532 18 00-65 | Gear, Intermediate (12/58) Gear, Pinion |
| 11 | 532 18 77-14 | Rod, Clutch |
| 12 | | Shaft, Long, Hex |
| 13 | 532 17 88-07 | Pin, Pivot |
| 14 | 532 18 40-80 | Lever, Shifter / Wheel |
| 15 | | Trunnion Bearing Assembly |
| 16 | 532 18 78-57 | Bracket, Pivot, Shift |
| 17 | | Ring, Rubber Wheel |
| 18 | 532 19 95-09 | Plate, Rubber Wheel |
| 19 20 | 873 93 05-00 532 17 86-13 | Nut, Lock 5/16-18 |
| 20 21 | | Hub, Rubber Wheel Screw, Hex Head 5/16-18 x 7/8 |
| 22 | | Retainer, Hairpin |
| 23 | 532 18 01-35 | Spring, Bias |
| 24 | 532 18 00-81 | Gear, Axle (58 Teeth) |
| 25 | 532 17 86-95 | Pin, Pivot Lever |
| 26 | 532 19 78-26 | Plate Assembly, Drive |
| 27 | 532 17 93-52 | Shaft, Axle |
| 28 | 532 19 77-64 | Shaft, Short Hex |
| 29 | 532 18 40-77 | Lever, Shifter Plate |
| 30 31 | 532 18 40-76 872 27 05-05 | Bracket, Shifter Support Bolt, Carriage 5/16-18 x 5/8 |
| 32 | 532 18 92-82 | Key, Square 1/4 x 1/4 x 7/8 |
| 33 | 532 18 89-09 | Bearing, Flange |
| 34 | | Plate, Drive Mounting |
| 35 | 532 18 25-04 | Spacer, Bearing |
| 36 | 532 19 10-80 | Pulley, Traction Drive |
| 37 | 532 19 85-41 | Nut, Lock 5/16-18 |
| 38 | 819 11 15-07 | Washer, Flat |
| 39 | 532 19 85-52 | Washer, Lock 5/16 |
| 40 41 | 874 95 05-12 812 00 00-12 | Screw, Hex Head 5/16-18 x 3/4 Ring, Retaining |
| 41 43 | 532 17 90-95 | Spring, Return |
| 43 | 532 17 90-95 | Pin, Roll |
| | 552 IS IE 00 | , |

CHASSIS / ENGINE / PULLEYS



CHASSIS / ENGINE / PULLEYS

SNOW THROWER - MODEL NO. PM85 (96191001003), PRODUCT NO. 961 91 00-10

KEY PART KEY PART NO. NO. DESCRIPTION NO. NO. 20 532 15 54-52 Guide Belt 532 18 10-44 Spring, Traction Idler 1 532 18 05-22 Pulley, Idler (2-1/4) 2 Engine, B&S, Model Number 20A114 3 - - -(For engine service and replacement parts, call B&S at 1-800-233-3723) 874 78 05-20 Screw, Hex Head 5/16-18 x 1-1/4 4 532 05 92-89 Washer, Flat 6 873 93 05-00 Nut, Jam, Lock 5/16-18 7 8 532 17 53-30 Pin, Idler Pivot 9 532 40 79-08 V-Belt, Traction Drive 10 532 19 85-52 Washer, Lock 5/16 532 19 85-84 Screw, Hex Head 5/16-18 x 1/2 11 12 532 17 92-59 Impeller Arm / Pad Assembly 13 532 08 51-79 Retainer, Hairpin 14 532 17 88-28 Spring, Brake 532 40 80-07 V-Belt, Impeller Drive 15 16 532 15 04-06 Screw, Hex Head 3/8-16 x 1-1/4 17 532 18 48-04 Arm, Idler 18 874 78 05-24 Screw, Hex Head 5/16-18 x 1-1/2 532 19 85-59 Bushing, Idler Pivot 19 20 532 18 05-23 Pulley, Idler (2-3/4) 874 61 05-16 Screw, Hex Head 5/16-18 x 1 21

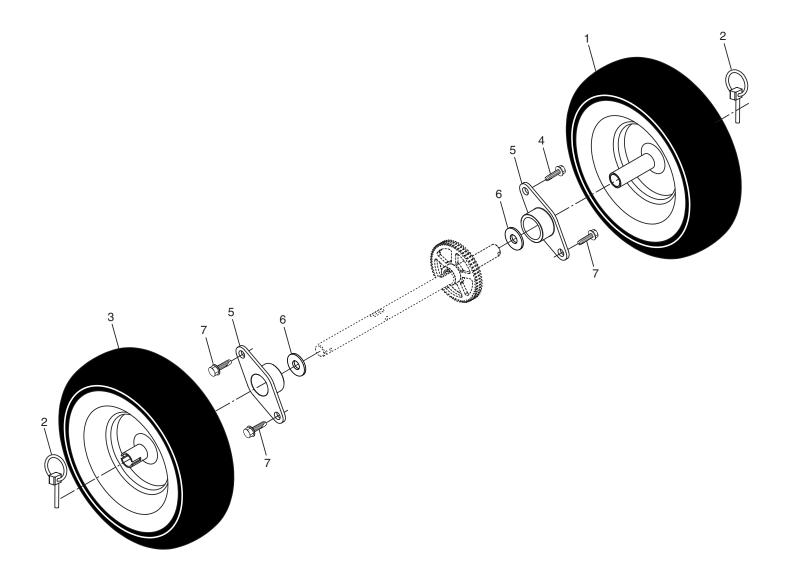
- 532 17 93-71 Spacer, Engine Pulley 22 23 532 18 04-78 Pulley, Engine, Traction Drive 24 532 17 91-57 Pulley, Engine, Impeller Drive
- 25 532 40 00-26 Washer, Flat 3/8
- 26 532 85 02-63 Washer, Lock, Helical 3/8
- 27 532 85 10-84 Screw, Hex Head 3/8-24 x 1-3/8

DESCRIPTION

| 28 | 532 15 54-52 | Guide, Belt |
|----|--------------|-----------------------------------|
| 29 | 532 19 22-13 | Belt Cover Assembly |
| | | (Includes Toolbox Cover) |
| 30 | 532 17 88-30 | Cover, Toolbox |
| 31 | 532 40 05-24 | Screw, Hex Head 1/4-20 x 1/2 |
| 32 | 532 17 92-56 | Bolt, Shoulder 5/16-18 |
| 33 | 532 18 78-53 | Bellcrank Shifter |
| 34 | 532 19 85-80 | Clevis Pin |
| 35 | 532 40 54-85 | Arm, Auger Control |
| 36 | 532 75 11-53 | Nut, Lock 5/16-18 |
| 37 | 532 18 42-99 | Bellcrank |
| 38 | 532 18 71-01 | Link, Speed Control |
| 39 | 532 19 21-10 | Trunnion, Pivot Bracket |
| 41 | 532 70 02-79 | Hairpin, Cotter 3/32 x 1/2 |
| 42 | 532 17 90-65 | Pin, Bellcrank |
| 43 | 532 18 42-98 | Bracket, Bellcrank |
| 44 | 817 00 06-16 | Screw, Hex Head |
| 45 | 532 18 40-74 | Pivot Bracket, Impeller Idler Arm |
| 46 | 532 18 42-97 | Pan, Frame Bottom |
| 47 | 532 19 85-84 | Screw, Hex Head 5/16-18 x 3/4 |
| 48 | 532 18 11-56 | Nut, Speed 5/16-18 |
| 49 | 532 40 78-63 | Frame Assembly |
| 50 | 532 18 80-02 | Plate, Frame End |
| 51 | 532 40 61-09 | Shaft, Auger Control |
| 52 | 532 05 70-79 | Washer, Hardened |
| 55 | 812 00 00-02 | Ring, Crescent |
| 57 | 811 05 05-00 | Washer, Lock, External Tooth 5/16 |
| | | |

58 532 19 85-63 Power Cord

WHEELS / DECALS

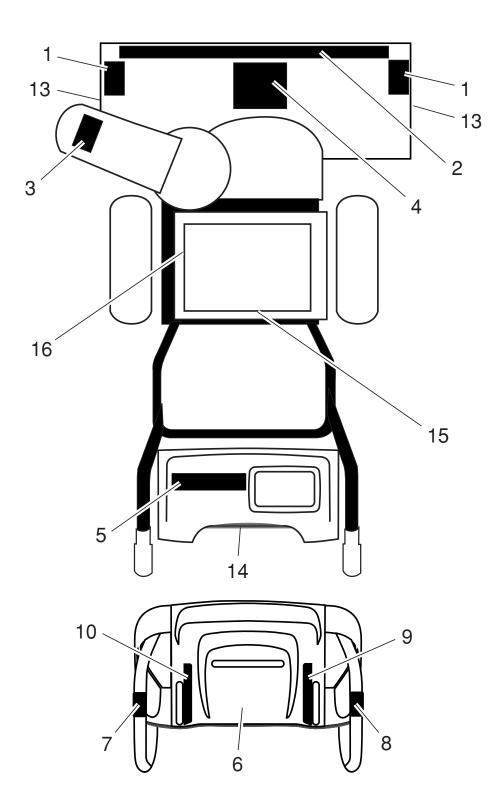


WHEELS / DECALS

SNOW THROWER - MODEL NO. PM85 (96191001003), PRODUCT NO. 961 91 00-10

KEYPARTNO.NO.DESCRIPTION

- 1 532 18 79-04 Wheel Assembly, 16", Power Steering, LH
- 2 532 15 54-43 Pin, Klik 1/4
- 3 532 18 79-05 Wheel Assembly, 16", Power Steering, RH
- 4 532 14 63-15 Screw, Hex Head 5/16-18 x 5/8
- 5 532 17 98-30 Bearing, Axle
- 6 532 17 46-97 Washer, Thrust (1")



WHEELS / DECALS

SNOW THROWER - MODEL NO. PM85 (96191001003), PRODUCT NO. 961 91 00-10

| KEY NO. | PART NO. | DESCRIPTION |
|------------|--------------|---------------------------------|
| 1 | 532 19 96-83 | Decal, Danger |
| 2 | 532 18 77-31 | Decal, McCulloch, 69 cm |
| 3 | 532 19 96-82 | Decal, Danger, Deflector |
| 4 | 532 18 40-45 | Decal, Danger |
| 5 | 532 18 77-29 | Decal, McCulloch |
| 6 | 532 18 40-30 | Decal, Instruction |
| 7 | 532 18 40-36 | Decal, Traction Lever |
| 8 | 532 18 40-35 | Decal, Auger Lever |
| 9 | 532 18 40-32 | Decal, Speed Control |
| 10 | 532 18 40-31 | Decal, Remote Deflector |
| 13 | 532 18 41-24 | Decal, Height Adjustment |
| 14 | 532 18 04-33 | Decal, Sound Level |
| 15 | 532 18 40-28 | Decal, Belt Guard |
| 16 | 532 18 40-37 | Decal, Fuel Shut-Off |
| | 532 40 81-31 | Operator's Manual, European |
| | 532 40 81-32 | Operator's Manual, Scandinavian |
| | 532 40 81-33 | Operator's Manual, East Bloc |
| | 532 40 92-46 | Operator's Manual, Baltic |
| | 532 41 20-14 | Repair Parts Manual, English |

LIMITED WARRANTY

The Manufacturer warrants to the original consumer purchaser that this product as manufactured is free from defects in materials and workmanship. For a period of two (2) years from date of purchase by the original consumer purchaser, we will repair or replace, at our option, without charge for parts or labor incurred in replacing parts, any part which we find to be defective due to materials or workmanship. This Warranty is subject to the following limitations and exclusions.

- 1. This warranty does not apply to the engine or components parts thereof. Please refer to the applicable manufacturer's warranty on these items.
- 2. Transportation charges for the movement of any power equipment unit or attachment are the responsibility of the purchaser. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by the manufacturer.
- 3. The Warranty period for any products used for rental or commercial purposes is limited to 90 days from the date of original purchase.
- 4. This Warranty applies only to products which have been properly assembled, adjusted, operated, and maintained in accordance with the instructions furnished. This Warranty does not apply to any product which has been subjected to alteration, misuse, abuse, improper assembly or installation, delivery damage, or to normal wear of the product.
- 5. Exclusions: Excluded from this Warranty are belts, shear pins, normal wear, normal adjustments, standard hardware and normal maintenance.
- 6. In the event you have a claim under this Warranty, you must return the product to an authorized service dealer.

Should you have any unanswered questions concerning this Warranty, please contact:

HOP, Inc. Customer Service Department 1030 Stevens Creek Road Augusta, GA 30907 USA In Canada contact: HOP, Inc. - Customer Service Department 5855 Terry Fox Way Mississauga, Ontario L5V 3E4

giving the complete mfg. ID#, serial number and date of purchase of your product and the name and address of the authorized dealer from whom it was purchased.

THIS WARRANTY DOES NOT APPLY TO INCIDENTAL OR CONSEQUENTIAL DAMAGES AND ANY IMPLIED WARRANTIES ARE LIMITED TO THE SAME TIME PERIODS STATED HEREIN FOR OUR EXPRESSED WAR-RANTIES. Some areas do not allow the limitation of consequential damages or limitations of how long an implied Warranty may last, so the above limitations or exclusions may not apply to you. This Warranty gives you specific legal rights, and you may have other rights which vary from locale to locale.

This is a limited Warranty within the meaning of that term as defined in the Magnuson-Moss Act of 1975.

